



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBEA62309-9
Job Sheet 193341



Part No: RBEA62309-9

Job Qty: 16 pcs

Part Name: Bottom Shelf Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/12/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/6/19

Description:

Note: DWG RBEA62309 Rev.T IPP Rev. A 19.02.28 New issue DP Verify DD/IPP Rev. B 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	16 pcs	5/6/19		0.00	6.40	Small Fab - 1		DAS
							Small Fab - 2		71
							Small Fab - 3		9-89
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	16 pcs	5/6/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
120	Packaging 3-1 - Stock - B4B	16 pcs	5/6/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



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Container No: S179310



Part: RBEA62309-9

Job No: 193341

Serial No/Batch: S179310

Revision: T

Inspector:

Exp Date:

Instructions:

Date: 05/08/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	16 pcs	5/6/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op
Descriptions: 100 - -Engrave placard using LASER engraver as per DWG. Sheet 12. ***NOTE*** Use PDF.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	10.6560 sf (.666 ea)	100-Small Fab - 1	51418008

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	LM922402	11	98	0

Part Specifications

Specifications could not be found.

Plex 4/12/19 10:03 AM Dart.lajeunesse.marie

8

7

6

5

4

3

2

1

R0.25
4 PL

7

RBE62309 - BOTTOM SHELF

ITEM	PART#	DESCRIPTION	QTY
21	RBE62309-000-00	MINIATOR BRASS RETURNING NUT WRENCH	1
22	RBE62309-000-00	TIR HUB SOCKET	1
23	RBE62309-000-00	TIR BODY EXTRACTOR TOOL	1
24	RBE62309-000-00	TAL GEARBOX WRENCH	1
25	RBE62309-000-00	TAL GEARBOX SEAL EXTRACTOR	1
26	RBE62309-000-00	TIR HUB BURNING REPLACEMENT TOOL	1
27	RBE62309-000-00	ROTATING STAR REPLACEMENT WRENCH	1
28	RBE62309-000-00	TAL ROTOR HUB INSERT TOOL	1
29	RBE62309-000-00	BEARING EXTRACTOR	1
30	RBE62309-000-00	TIR BLADE LOCK PICTURE	1
31	RBE62309-000-00	SWAP PLATE BAKING/DRYING TOOL LONG BRACE	1
32	RBE62309-000-00	SWAP PLATE BAKING/DRYING TOOL SHORT BRACE	1
33	RBE62309-000-00	SWAP PLATE TOOL	1
34	RBE62309-000-00	SHOCKMETER	1
35	RBE62309-000-00	TIR DRIVE SHAFT BEARING RUNOUT GAUGE	1
36	RBE62309-000-00	DEFLECTION CLIP ASSEMBLY	1
37	RBE62309-000-00	TOR DRAIN TUBE CULL ASSEMBLY	1
38	RBE62309-000-00	MOB DRAIN TUBE CULL ASSEMBLY	1
39	RBE62309-000-00	MOB DRAIN TUBE HORN ASSEMBLY	1
40	RBE62309-000-00	BYONE & HYDRAULIC DRAIN TUBE CULL ASSEMBLY	1
41	RBE62309-000-00	BYONE & HYDRAULIC DRAIN TUBE HORN ASSEMBLY	1
42	RBE62309-000-00	ABSORBER ENGINE STRUT	1
43	RBE62309-000-00	LINEAR SCALE	1

12.00

8.00

RBEA62309-9 BOTTOM SHELF PLACARD

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NOTES:

- 1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBEA62309-9 REV. T.DXF

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193341 MCT
19-04-12

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. T
MFG. APPR.	DP	RBEA62309	SHEET 11 OF 11
APPROVED	VP	TITLE	SCALE
		AS350/355 FIELD MAINTENANCE KIT	NTS
DATE	3/27/2019	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>193341</u> Part No. <u>RBEA62309-9</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☒ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date : MAY 08 2019		Sequence #: <u>110</u>		QTY Affected : <u>2</u>		MRB (QSI042)					
Description Work Order Deviation -length 12.00" is 11.00" -width 8.00" is 7.315"				Disposition -Scrap				PD 19-05-09 Completed By DAS 40 9-89 Lead hand / Supervisor DAS 30 9-89 QC / QA Coordinator DAS 68 9-89 MAY 08 2019			
Root Cause Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table style="width:100%; border: none;"> <tr> <td style="width:33%; border: none; vertical-align: top;"> ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled </td> <td style="width:33%; border: none; vertical-align: top;"> ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function </td> <td style="width:33%; border: none; vertical-align: top;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up </td> <td style="width:33%; border: none; vertical-align: top;"> ☐ Positioned Wrong ☒ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread </td> </tr> </table>						☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☒ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
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		Other/Details:									